Membrane Solutions for the Pilot Plant

**Pilot Membrane System**

The MMS SW40 pilot system is available in a wide range of configurations and can be equipped with different types of modules for test applications.

The SW40 is an easy to use pilot membrane device for microfiltration, ultrafiltration, nanofiltration and reverse osmosis operations.

Applications such as fractionation, purification and concentration of molecules can be tested.

**Key Features**

- Manual, semi-automatic or fully automatic operation mode
- Speed control of pressure & circulation pumps for variable membrane crossflow velocity
- Operating pressures up to 64 bar
- Testing of spiral wound, ceramic, hollow fibre and tubular elements (wide range of membranes available)
- Multitube heat exchanger for temperature regulation
- HMI interface with data logging

**Example System 1**
Spiral wound, PN64, manual mode

**Example System 2**
Spiral wound, PN64, semi-automatic

**Further Information**

MMS AG Membrane Systems  
Im Grossherweg 11  
8902 Urdorf  
Switzerland  
T: +41 44 735 59 00  
F: +41 44 735 59 01  
info@mmsx.com  
www.mmsx.com
Applications

Food & Extract Sector
- Protein fractionation & concentration
- Extract fractionation & concentration
- Hydrolysate fractionation & concentration
- Sugar fractionation & concentration
- De-alcoholization of beer and wine
- Soya milk de-bittering

Bio-Pharmaceutical Sector
- Fermentation broth clarification
- Enzyme & protein concentration
- Peptide concentration & de-salting
- API purification & concentration
- Oligosaccharide purification & concentration
- Solvent recovery or exchange

Natural Oils Sector
- De-waxing
- De-colourization
- Purification
- Concentration
- Oil/water separation

Aroma and Colorant Sector
- Herbal extract fractionation & concentration
- Natural colour purification & concentration
- Aroma sterilization
- Aroma concentration
- Evaporator condensate treatment

Chemical Sector
- Acid/caustic recovery
- Catalyst separation
- Solvent exchange & recovery
- Polymer purification & concentration
- Condensate water purification

Biofuels Sector
- Organic acid clarification & purification
- Organic acid concentration
- Sugar clarification & concentration
- Ethanol purification
- Condensate water recovery

Example System 3
Spiral wound or ceramic, PN8, semi-automatic mode
SW40 System

Specifications (Standard Version)

Dimensions (L x W x H) | 1600 x 1000 x 1600 (mm), frame mounted on wheels
---|---
Weight | 300 kg
Installed power requirement | ~8 kW (400V/50Hz)
Membrane type | Spiral wound 3838/3840 module (other membrane types available)
Membrane area | 3.5 - 7 m² (spiral wound) per module
Pressure pump | High pressure pump (speed controlled), with CIP and SIP capability
Circulation pump | Centrifugal pump (speed controlled)
Permeate flow rate | Permeate flow 35 – 140 l/h (flow rate is dependent on the feed characteristics)
Flow rate | Feed flow 1.8 m³/h, circulation flow up to 15 m³/h (dependent on configuration)
Tubing | All tubing and fittings Mat. 316 L
CIP tank | Stainless steel 316L, Volume 25 l
Dead volume | 15 – 25 l (dependent on module used)
Instruments | 2 x Pressure transducers (0 – 50 bar)
          | 1 x Temperature transducer (0 – 100 °C)
          | 1 x Flow meter (magnetic), on permeate side
Gaskets, Seals & O-rings | EPDM (others on request)
Pressure rating | PN40 (PN64 on request)
Temperature rating | 5 – 80 °C (external cooling/heating source required)
Operation mode | manual
HMI | Touch panel for process control, indication of parameters and data logging

Example System 4
Spiral wound or ceramic, PN64, semi-automatic mode
**Options**

**Diafiltration Kit**
A peristaltic pump, integrated into the control unit, can be used for continuous diafiltration process.

**External Tanks**
Tanks for feed, retentate and permeate are available in different configurations (volume, jacketed, stirrer).

**Different Modules**

<table>
<thead>
<tr>
<th>Module</th>
<th>Description</th>
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<tbody>
<tr>
<td>SW</td>
<td>Spiral wound modules 3838/3840</td>
</tr>
<tr>
<td>HF</td>
<td>Hollow fibre modules 3” – 4”</td>
</tr>
<tr>
<td>Ceram</td>
<td>Ceramic 25 - 41 mm elements</td>
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<tr>
<td>Tub</td>
<td>Tubular modules (on request)</td>
</tr>
</tbody>
</table>

**Membrane Cut-Offs (exemplary)**

<table>
<thead>
<tr>
<th>Type</th>
<th>Cut-Offs</th>
</tr>
</thead>
<tbody>
<tr>
<td>SW Microfiltration</td>
<td>0.1, 0.2, 0.3 μm</td>
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<tr>
<td>SW Ultrafiltration</td>
<td>2.5, 3.5, 5, 10, 20, 50 kDa</td>
</tr>
<tr>
<td>SW Nanofiltration</td>
<td>150 Da, 300 Da, 1000 Da</td>
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<tr>
<td>SW Reverse Osmosis</td>
<td>93% &amp; 99% NaCl rejection</td>
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<tr>
<td>HF Microfiltration</td>
<td>0.2 &amp; 0.5 μm</td>
</tr>
<tr>
<td>HF Ultrafiltration</td>
<td>10, 30, 50 &amp; 150 kDa</td>
</tr>
<tr>
<td>Ceramic - Microfiltration</td>
<td>0.1, 0.2, 0.45, 0.8, 1.4 μm</td>
</tr>
<tr>
<td>Ceramic - Ultrafiltration</td>
<td>15, 50, 150, 300 kDa</td>
</tr>
<tr>
<td>Ceramic - Nanofiltration</td>
<td>500 Da, 700 Da, 1000 Da</td>
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